# Parflange® F37 technology

### Flaring Machine (Adjustable)

For smaller tube connecting projects such as the on-site maintenance of, for example, drilling platforms or ships, the Parflange® ECO for processing steel and stainless steel tube is available.

The machine works to the Parflange® process, proven millions of times over, affording maximum mechanical accuracy and reliability. It does not require any complicated programming or operation to manufacture rapidly smaller quantities up to 168.3 mm outside diameter. The maximum capacity of the machine is around 5 mm wall thickness for a 165 mm tube at a remarkably short cycle time of 30 to 60 seconds for the flaring and 1 to 2 minutes for the total operation. Other tube diameter allow even thicker tube wall.



# $Complete\ range\ for\ virtually\ all\ diameters$

The F37 system complements the EO-2 soft sealing technology for small tube diameters; it also complements the proven Parflange\* programme for the SAE product range. It offers the complete range of connectors, flange-to-flange, L-and T-Block connectors, flange-to-port, male and female thread flanges, flange bends, reducer flanges, bulkhead flanges and manifolds on request.

## The F37-Programme - a savings programme

F37 is the way to reduce manufacturing times enormously. By comparing welded connections with Parker flange connector systems, significant opportunities for cost savings become immediately obvious

- 1. Cutting and deburring tubes
- 2. Tube preparation for the "connecting process"
- 3. Welding and/or assembling
- 4. Inspection (X-ray) of welded connectors
- 5. Flushing the connected tubes
- 6. Applying corrosion protection

In comparison with this, weld-free tube forming save time and costs. Expensive cleaning and X-raying of the tube connector become immediately things of the past. The manufacturing time for a tube connector quickly reduces by more than half in comparison with conventional welding. To make this clear, Parker has developed a calculator which, on the basis of the individual input data, determines the exact cost saving from

